Flexomeric Crack Surface Paste and Port Adhesive

MIXING INSTRUCTIONS:

For best results:

Adhesives must be at 8°C or above when ready to mix. Do not use on wet surfaces or expose part A to moisture. Keep out of direct sunlight, store at room temperature. Keep adhesives warm when using in cool conditions.

Mixing and applying instructions:

Flexomeric Crack Surface Paste and Port Adhesives Part A and Part B are mixed at a 1:1 ratio. The surface to be sealed is to be free of all contaminants that would act as a bond breaker. Surface must be dry and dust-free. Wear rubber gloves for protection.

- Unscrew the top caps on the Part A and Part B. Using separate wooden stir sticks for each component, poke the foil to open seal. Stir each component separately. Do not share the sticks between the two parts.
- Pour equal amounts of Part A and Part B onto a piece of cardboard and mix with a plastic trowel until a uniform appearance is achieved (approx. 2 - 4 minutes depending on temperature). **ONLY MIX AMOUNTS YOU WILL USE WITHIN 2 MINUTES AT A TIME.**

APPLYING ADHESIVE TO INJECTION PORTS:

- To apply to the flat or corner injection ports, use the plastic trowerl to carefully spread the adhesive mixture on the bottom of the port being **cautious not to cover the injection hole.** Glue port over the crack so that the port injection hole lines up over the crack and hold in place until secure.
- Once injection ports are in place, use the plastic trowel to apply adhesive evenly over the crack and over base of injection ports. Use generous amounts of adhesive mixture to ensure no resin leakage during injection.

VISIBLE CRACKS ON OUTSIDE FOUNDATION WALL:

- If the crack is visible above grade level on the outside of the foundation wall (or on the other side), clean surface with a wire brush, wipe and dry surface from dirt and residue, then apply adhesive mixture to that surface as well. This will act as a wall barrier during the injection process.

CURING:

Adhesive is cured when mixture is dry and hard to the touch. Curing time depends on ambient temperature and accuracy of the mixture. **Allow adhesive to cure completely before continuing to any other step.**

TO REMOVE ADHESIVE:

The cured adhesive can be removed by applying heat over the material with a heat gun, which will soften it to a flexible state and can then be removed with a metal scraper.